



ODC XR 12™

OUTDOOR DISCOVERY CRAFT™

TWO MAN PONTOON BOAT

ASSEMBLY INSTRUCTIONS

Your ODC XR 12 Two Man Pontoon Boat comes in two separate cartons consisting of the following parts:

FRONT FISHING FRAME

- (1) Left Frame Member
- (1) Right Frame Member
- (1) Seat Support Frame Member
- (1) Tall Seat Support Frame Member
- (1) Plastic Padded Seat Back
- (1) Plastic Padded Seat Bottom
- (2) Seat Assembly Pins
- (4) Seat Screws
- (1) Leaning Bar
- (1) Standing Platform
- (1) Long U-Bar
- (1) Under the Seat, Zippered Mesh Bag
- (1) Behind the Seat, Zippered Mesh Bag
- (1) Stripping Apron and Stripping Apron Waist Belt
- (12) Short Snap Pins
- (4) Long Snap Pins

OARS & OARLOCKS

- (1) Pair 8 foot, 3 piece oars
- (1) Pair bronze oarlocks, with split rings
- (1) Pair Oar Stops
- (2) Oarlock Bushings

WARRANTY CARD & PATCH KIT

REAR ROWING FRAME

- (1) Left Frame Member
- (1) Right Frame Member
- (1) Seat Support Frame Member with Underseat Lift and Lock Anchor System Attached
- 1) Plastic Padded Seat Back
- (1) Plastic Padded Seat Bottom
- (2) Seat Assembly Pins
- (4) Seat Screws
- (1) Foot Brace
- (1) Short U-Bar
- (1) Anchor Line Storage Bag
- (1) Ridgid Cargo Deck with Motor Mount (with protective bar for shipping attached)
- (10) Short Snap Pins
- (2) Side Storage Pockets
- (1) Rod Holder

PONTOONS

- (1) Pair pontoons: Each pontoon consists of 30 oz. thermal welded cover, 420 denier nylon liner and 30 gauge PVC bladder with valve insert and valve plate all pre-assembled.
- (16) Cam-lock straps

(1) PUMP

Complete with a set of adapters

Please take a moment to lay out all frame parts as shown in figures 1 & 2 to familiarize yourself with the frame parts of your new pontoon boat.

ODC XR 12™ OUTDOOR DISCOVERY CRAFT™

ASSEMBLY INSTRUCTIONS

I. PADDED SEAT ASSEMBLY

1. Assemble Seat Back to Seat Bottom using Seat Assembly Pins (see figure 1a). Assemble both seats at this time.

II. FRAME ASSEMBLY

NOTE: Your frame assembles using (22) Short Snap Pins and (4) Long Snap Pins. Please follow instructions accordingly.

A. ASSEMBLE FRONT FISHING FRAME USING THE FOLLOWING STEPS:

1. Assemble Seat to Tall Seat Support Frame Member using (4) Seat Screws.(see figure 1b).
2. Assemble Seat Support Frame Member to Left and Right Frame Members using (4) of the Short Snap Pins. (see figure 1).
3. Assemble Tall Seat Support Frame Member to Seat Support Frame Member using (4) Short Pins. (see figure 1b).
4. Assemble Leaning Bar to Left and Right Frame Member. Do not insert (2) Short Snap Pins until following step 7 (see figure 1).
5. Assemble Standing Platform to Left and Right Frame Members using (4) Long Snap Pins. (2) of these pins also pin together Leaning Bar and finish step 6. (see figure 1)
6. Assemble Long U-Bar to back of Left and Right Frame Member using (2) Short Snap Pins. (see figure1)

B. ASSEMBLE REAR ROWING FRAME USING THE FOLLOWING STEPS:

1. Assemble Seat to Seat Support Frame Member using (4) Seat Screws.(see figure 1a)
2. Assemble Seat Support Frame Member with Underseat Lift and Lock Anchor System attached to Left and Right Frame Members using (4) Short Snap Pins (see figure 2).
3. Assemble Short U-Bar to back of Left and Right Frame Member using (2) Short Snap Pins (see figure 2).
4. Assemble Cargo Deck to back of Left and Right Frame Member using (2) Short Snap Pins (see figure 2).
5. Assemble Foot Brace to front of Left and Right Frame Member. Foot Brace can be assembled in longer position or shorter position using (2) Short Snap Pins (see figure 2).
6. Attach Anchor Line Storage Bag to Seat Support Frame Member (see figure 1a).
7. See figure 5 and 6 for use of Underseat Lift and Lock Anchor System.

C. CONNECTING FRONT FISHING FRAME TO REAR ROWING FRAME. Attach back of Front Fishing Frame Left and Right Frame Member to Foot Brace of Rear Rowing Frame using (2) Short Snap Pins (see figure 4).

III. PONTOON INFLATION

NOTE: Use the large cone adapter provided with your pump. See figure 3a for a detail of the valve assembly. Before inflation, be sure to fully seat each valve assembly into the pontoon, screwing tightly by hand. When fully seating valve assembly, be sure that the valve plate is in place around valve assembly and not restricting the valve assembly from a full seal. After inflating, be sure to fully seat the top cap on to each valve assembly, screwing tightly by hand. Both are required for an airtight seal.

1. Inflate each pontoon. The valve is located under the valve cover at the top and center of each Pontoon (see figure 3). Inflate until firm (do not over inflate).
2. Again, be sure top valve cap and valve assembly are fully seated to achieve airtight seal.

PONTOON DEFLATION: Unscrew entire valve assembly from pontoon.

IV. ATTACH PONTOONS TO FRAME

NOTE: Always inflate the Pontoons first, before attaching to frame.

1. Position inflated Pontoons under the Left and Right Frame Members with ODC XR 12 logo oriented to the outside. The valve covers at top of Pontoon should fit between the Front Fishing Frame and the Rear Rowing Frame (see figure 3).
2. Attach each Pontoon to frame using (8) Cam Lock Straps. Slip each strap through D-Ring on Pontoon, around frame and pull tight through Cam Lock Buckle. **NOTE:** Be sure the straps are pulled tight through the Cam Lock Buckles (see figure 3).

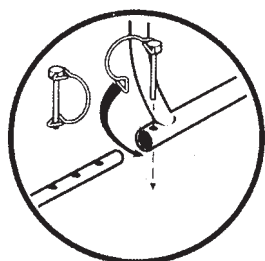
IIIa. ONE MAN CONVERSION: Your ODC XR 12 can be converted to a one man craft by centering the Rear Rowing Frame only on the Pontoons, leaving the Front Fishing Frame detached.

V. OAR & OARLOCK ASSEMBLY

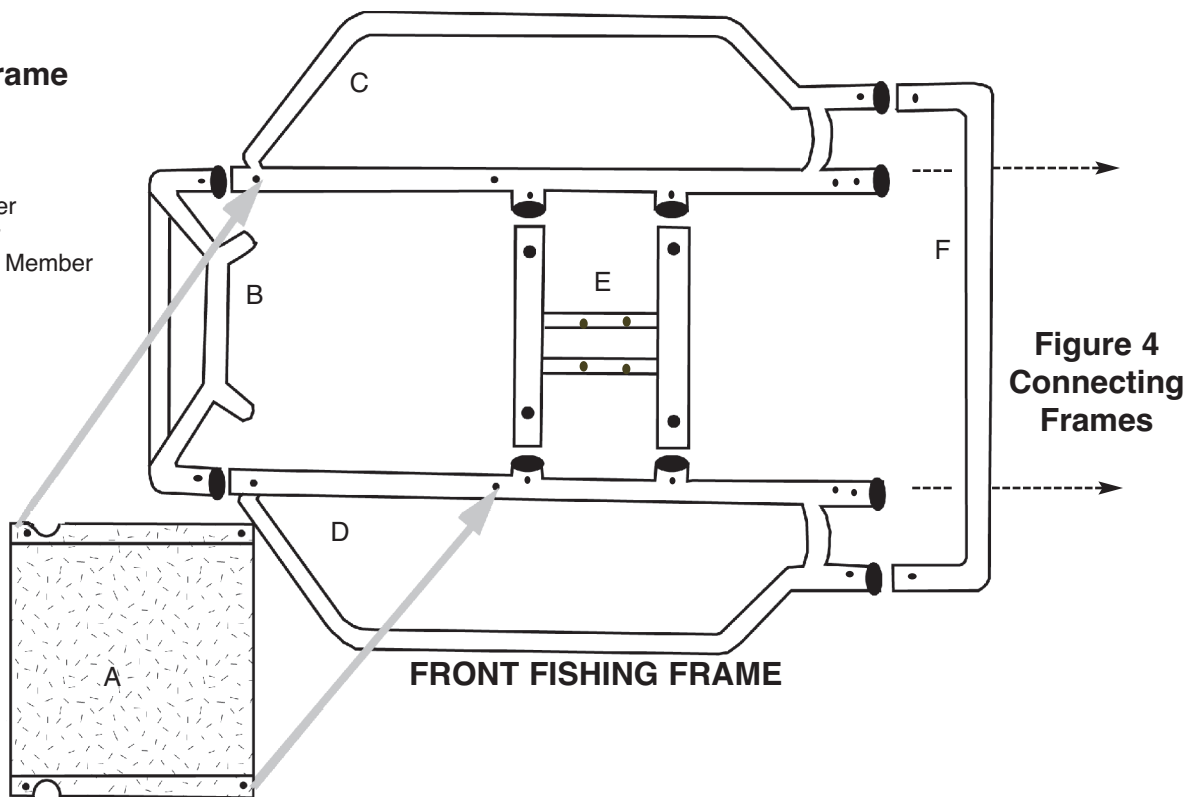
1. Slide the Oar Stop over the handle end of the Oar Shaft.
2. Assemble 2 oar shaft pieces and blades.
3. Place Oarlock Bushing over Oarlock shaft and place Oarlock into frame. Frame has 3 Oarlock positions for a custom fit. Attach split ring at end of Oarlock shaft to secure Oarlock in place. (see figure 7)
4. With Oarlocks installed on the Frame, slide Oars into Oarlocks starting at blade end of Oar. The Oars should be adjusted equally left and right allowing at least two thumbs distance between the Oars to avoid pinching your thumbs when rowing. Tighten the Oar Stops in place.

**Figure 1
Front Fishing Frame
Assembly**

- A. Standing Platform
- B. Leaning Bar
- C. Right Frame Member
- D. Left Frame Member
- E. Seat Support Frame Member
- F. Long U-Bar



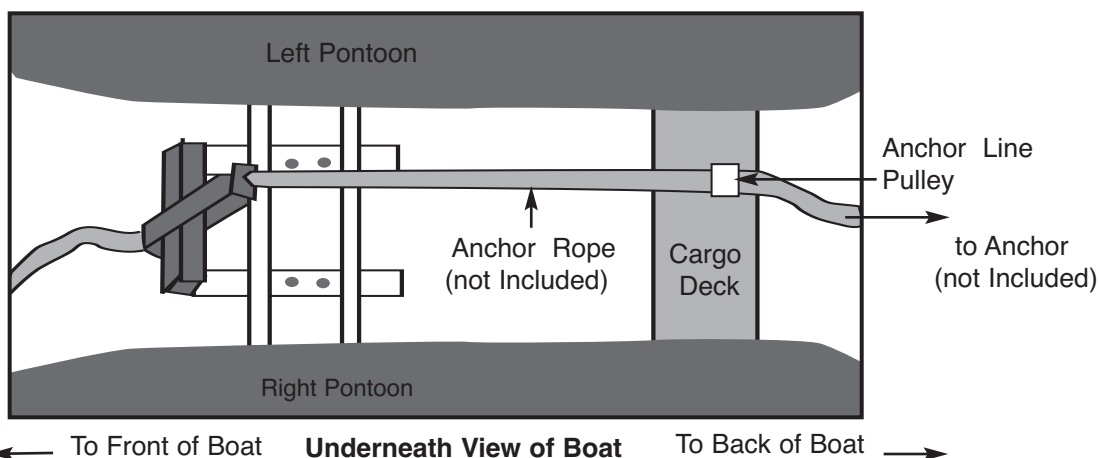
**Detail Of
Snap Pin
Installation**



**Figure 4
Connecting
Frames**

**Figure 5
Underneath
View of
Underseat Lift
and Lock
Anchor System**

Designed to be used while sitting in rowers seat.



Underneath View of Boat

Front View

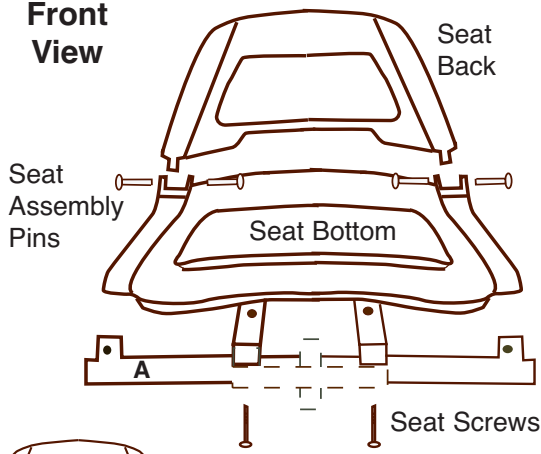
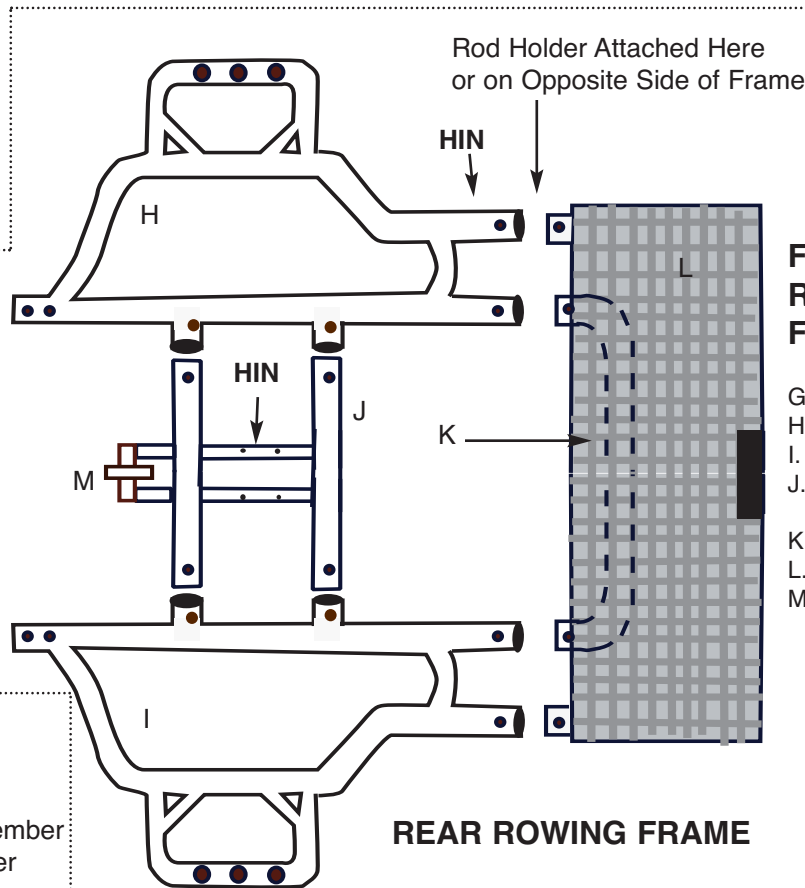
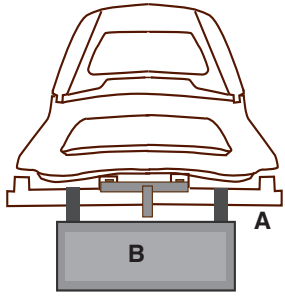
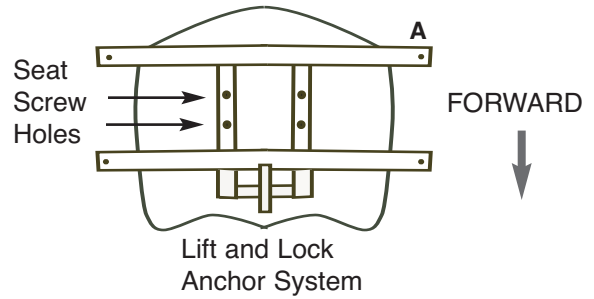


Figure 1a. Rowing Frame Seat Assembly

- A. Seat Support Frame Member with Underseat Lift and Lock Anchor Attached
- B. Anchor Line Storage Bag

Bottom View

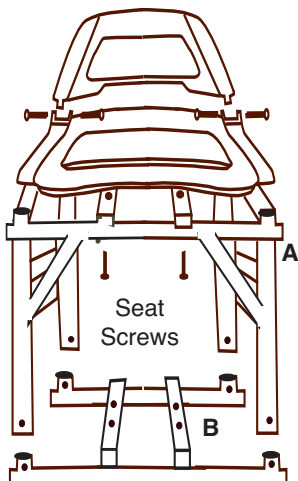


**Figure 2
Rear Rowing
Frame Assembly**

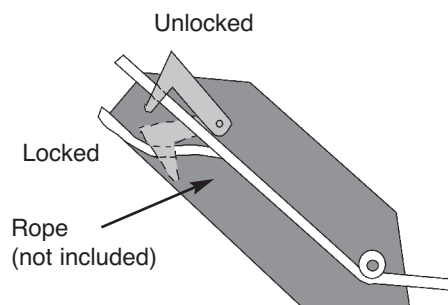
- G. Foot Brace
- H. Right Frame Member
- I. Left Frame Member
- J. Seat Support Frame Member
- K. Short U-Bar
- L. Cargo Deck
- M. Underseat Lift and Lock Anchor System

**Figure 1b
Fishing Frame Seat
Assembly**

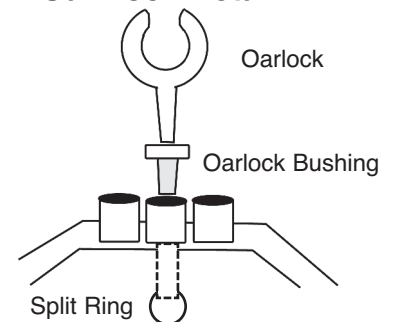
- A. Tall Seat Support Frame Member
- B. Seat Support Frame Member



**Figure 6
Anchor Drop Detail**



**Figure 7
Oar Lock Detail**



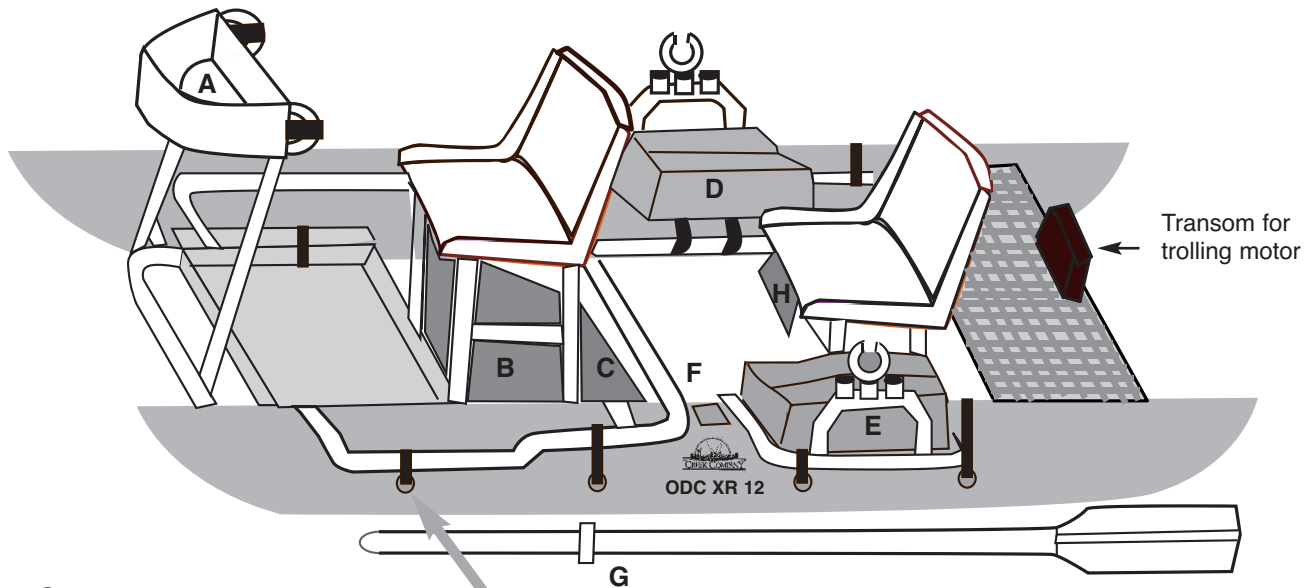


Figure 3
Assembled ODC XR 12

- A . Stripping Apron
- B. Under the Seat, Zippered Mesh Bag
- C. Behind the Seat, Zippered Mesh Bag
- D. Side Storage Pocket
- E. Side Storage Pocket
- F Valve Cover
- G. Oar Stop
- H. Anchor Line Storage Bag

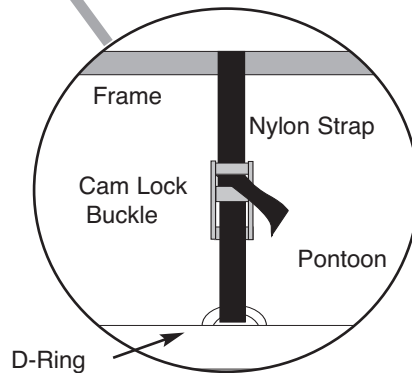
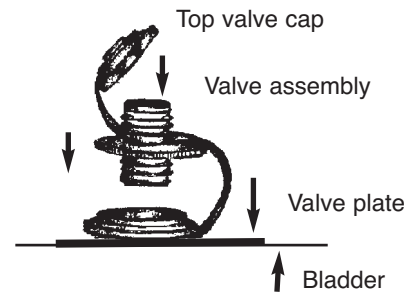


Figure 3a Valve Insert detail



VI. ATTACH STRIPPING APRON TO FRAME

1. Position Stripping Apron at top of Leaning Bar (see figure 3).
2. Wrap hook & loop strap around Leaning Bar and snugly strap down.
3. Waist Belt for Stripping Apron is provided so fisherman can wear stripping apron if desired.

VII. ATTACH SIDE STORAGE POCKETS TO FRAME

1. Position Side Storage Pockets along Left Frame Member and Right Frame Member of Rear Rowing Frame (see figure 3).
2. Wrap lower straps around bottom rail of frame and strap down.
3. Wrap straps around upper rail frame and strap down.

VIII. ATTACH UNDER THE SEAT ZIPPERED MESH STORAGE BAG & BEHIND THE SEAT ZIPPERED MESH STORAGE BAG.

1. Position Zippered Mesh Storage Bags on frame. Smaller bag under Tall Seat Support Frame Member, with zipper facing forward. Larger bag behind Tall Seat Support Frame Member. (see figure 3)
2. Attach bags to frame using ladder lock buckles and straps to wrap around frame.

VIII. ROD HOLDER TO FRAME

1. Rod Holder attaches to frame anywhere a Snap Pin assembly is found.
2. Recommended location is where Cargo Deck attaches to Left or Right Frame Member (see figure 2).

ODC XR 12™

OUTDOOR DISCOVERY CRAFT™

Your ODC Outdoor Discovery Craft is designed to give you many years of service.

Please follow inflation instructions and warnings carefully.

IF YOU EVER HAVE ANY QUESTIONS OR PROBLEMS WITH YOUR ODC XR 12 PLEASE DO NOT RETURN IT TO THE DEALER YOU BOUGHT IT FROM. PLEASE CONTACT THE CREEK COMPANY DIRECTLY TOLL FREE AT 1-800-843-8454. WE ARE OPEN M-F 9AM-5PM MOUNTAIN TIME. OR CONTACT US VIA E-MAIL AT INFO@CREEKCOMPANY.COM.

HIN IS LOCATED ON SQUARE TUBING OF SEAT SUPPORT FRAME MEMBER AND ON RIGHT MAIN FRAME MEMBER (SEE FIGURE 4)

Warning:

Please read and follow carefully.

1. Always wear a US Coast Guard approved personal flotation device when in your ODC XR 12.
2. Never float alone.
3. Always check your ODC XR 12 air bladders, frame, oar components, and pontoon covers for possible damage before you use your craft.
4. Never use your craft if you suspect the air bladders, frame, oar components, or pontoon covers has been damaged.
5. Never over inflate your ODC XR 12.
6. Never use your ODC XR 12 without the air chambers fully inflated.

CARE AND MAINTENANCE:

1. If your pontoon bladder is losing air, please check that valve assembly and top valve cap are fully seated. Reseat valve assembly and repeat pontoon inflation instructions.
2. Do not store your ODC XR 12 in direct sunlight.
3. If you are leaving your ODC XR 12 out in the sun for any amount of time, be aware that the heat can increase the pressure inside the pontoons to a dangerous level. Let some of the air out of the pontoons if the craft will be out of the water in the sun for any length of time, or if it is stored in a vehicle, etc.
4. A gain in altitude will increase the pressure in the pontoons also. If you are taking your inflated ODC XR 12 from a low elevation to a high elevation, be sure to let some of the air out of it.
5. For short term storage, we recommend you let some air out of your pontoons.
6. For long term storage, we recommend you make sure your ODC XR 12 is completely dry, deflated and stored out of the sunlight in a cool dry area.
7. Repairing bladder, use enclosed patch kit. Fully deflate bladder. Remove safety split-ring from zipper pull and open zipper in pontoon cover. Remove bladder from inner liner. Identify puncture. Clean and dry area around puncture. Apply glue to puncture area and patch using applicator straw. Press patch over puncture area. Allow 24 hours to dry before inflation.
8. Note: Metal parts may rust and are not covered under warranty.



Accessories are available for your ODC XR 12. Ask for them where you bought your ODC XR 12, or visit the Creek Company Store at www.creekcompany.com

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email: info@creekcompany.com

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All Creek Company products are guaranteed against defects in material and workmanship for the life of the product to the original owner. This does not cover damage due to misuse or normal wear and tear.