



# ODC XR 8<sup>TM</sup> OUTDOOR DISCOVERY CRAFT<sup>TM</sup>

## ASSEMBLY INSTRUCTIONS

### THIS BOX CONTAINS:

#### ALUMINUM FRAME

- (1) Left Frame Member
- (1) Right Frame Member
- (1) Seat Support Frame Member with Underseat Lift and Lock Anchor System Attached
  - (2) Foot Bars
  - (8) Short Snap Pins
- (1) Rigid Grid Cargo Deck with Motor Mount (with protective bar for shipping attached)
  - (1) Anchor Line Storage Bag
  - (1) Rod Holder
  - (1) Plastic Padded Seat Back
  - (1) Plastic Padded Seat Bottom
  - (4) Seat Screws
  - (2) Seat Assembly Pins

#### OARS & OARLOCKS

- (1) Pair 6.5 foot, 3 piece oars
- (1) Pair bronze oarlocks, with split rings
  - (1) Pair Oar Stops
  - (2) Oarlock Bushings

#### WARRANTY CARD & PATCH KIT

#### STRIPPING APRON

#### PONTOONS

- (1) Pair pontoons: Each pontoon consists of 30 oz. PVC thermal welded cover with integral side storage pockets, 420 denier nylon liner and 30 gauge PVC bladder with valve insert and valve plate all pre-assembled.
  - (8) Cam-lock straps

#### (1) PUMP

Complete with a set of adapters

# ODC XR 8™

## OUTDOOR DISCOVERY CRAFT™

### ASSEMBLY INSTRUCTIONS

#### I. PADDED SEAT ASSEMBLY

1. Assemble Seat Back to Seat Bottom using Seat Pins (see figure 1).

#### II. FRAME ASSEMBLY

**NOTE: Your frame assembles using (8 ) Short Snap Pins and (4) Screws for seat installation. Please follow instructions accordingly. See figure 3 for Snap Pin installation.**

1. Assemble Seat to Seat Support Frame Member using 4 seat screws (see figure 1).
2. Assemble Seat Support Member to Left and Right Frame Members using (4) Short Snap Pins (see figure 4).
3. Remove Protective Support Bar and assemble Cargo Deck to back of Left and Right Frame Member using (2) Short Snap Pins (see figure 4)
4. Assemble Foot Bars to front of Left and Right Frame Member (see figure 4).
5. See figure 9 and 11 for use of Underseat Lift and Lock Anchor System.

#### III. PONTOON INFLATION

**NOTE: Use the large cone adapter provided with your pump. See figure 7 for a detail of the valve assembly. Before inflation, be sure to fully seat each valve assembly into the pontoon, screwing tightly by hand. When fully seating valve assembly, be sure that the valve plate is in place around valve assembly and not restricting the valve assembly from a full seal. After inflating, be sure to fully seat the top cap on to each valve assembly, screwing tightly by hand. Both are required for an airtight seal.**

1. Inflate each pontoon. The valve is located at the top and center of each Pontoon (see figure 5). Inflate until firm (do not over inflate).
2. **Again, be sure top valve cap and valve assembly are fully seated to achieve airtight seal.**

**PONTOON DEFLATION:** Unscrew entire valve assembly from pontoon.

#### IV. ATTACH PONTOONS TO FRAME

**NOTE: Always inflate the Pontoons first, before attaching to frame.**

1. Position inflated Pontoons under the Left and Right Frame Members with ODC XR 8 logo oriented to the outside.
2. Attach each Pontoon to frame using (4) Cam Lock Straps. Slip each strap through D-Ring on Pontoon, around frame and pull tight through Cam Lock Buckle. **NOTE:** Be sure the straps are pulled tight through the Cam Lock Buckles (see figure 6).

#### V. OAR & OARLOCK ASSEMBLY

1. Slide the Oar Stop over the handle end of the Oar Shaft and tighten Oar Stops with nut and bolt provided.
2. Assemble 2 oar shaft pieces and blades.
3. Place Oarlock Bushing over Oarlock shaft and place Oarlock into frame. Attach split ring at end of Oarlock shaft to secure Oarlock in place (see figure 8)

## VI. ATTACH STRIPPING APRON

1. Snap front two straps around the frame underneath the oarlocks, and snap the back two straps to the Right and Left Frame Members just behind the Side Storage Pockets.

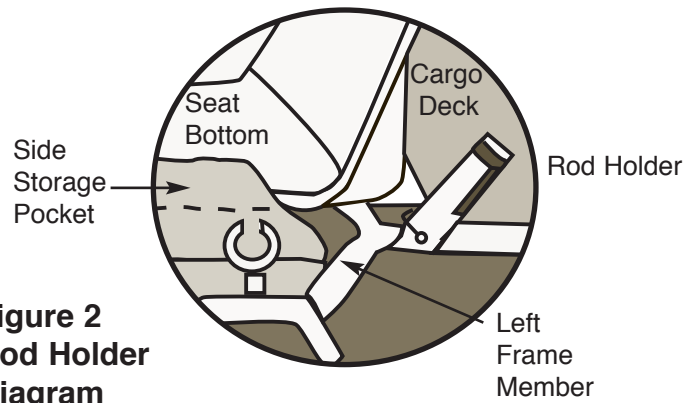
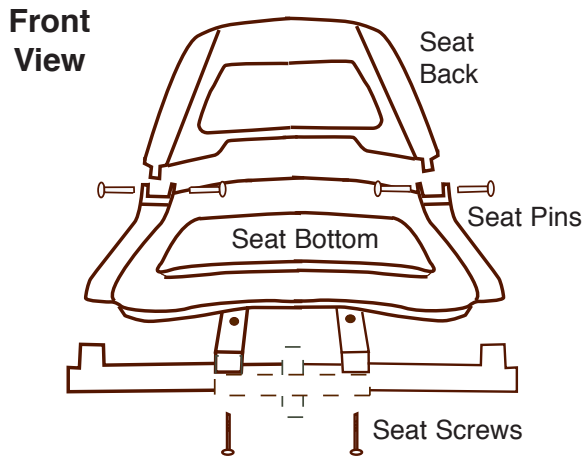
## VII. ATTACH ROD HOLDER TO FRAME

1. Rod Holder attaches to frame using Snap Pin where Cargo Deck and Frame Members meet (can be attached to left or right side).

## VIII. ATTACH ANCHOR LINE STORAGE BAG

1. Anchor Line Storage bag attaches to front of Seat Support Frame Member (see figure 10).

**Figure 1  
Seat Assembly**

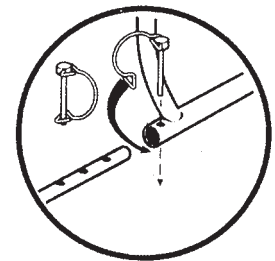


**Figure 2  
Rod Holder  
Diagram**

Shown attached to the left side of boat.

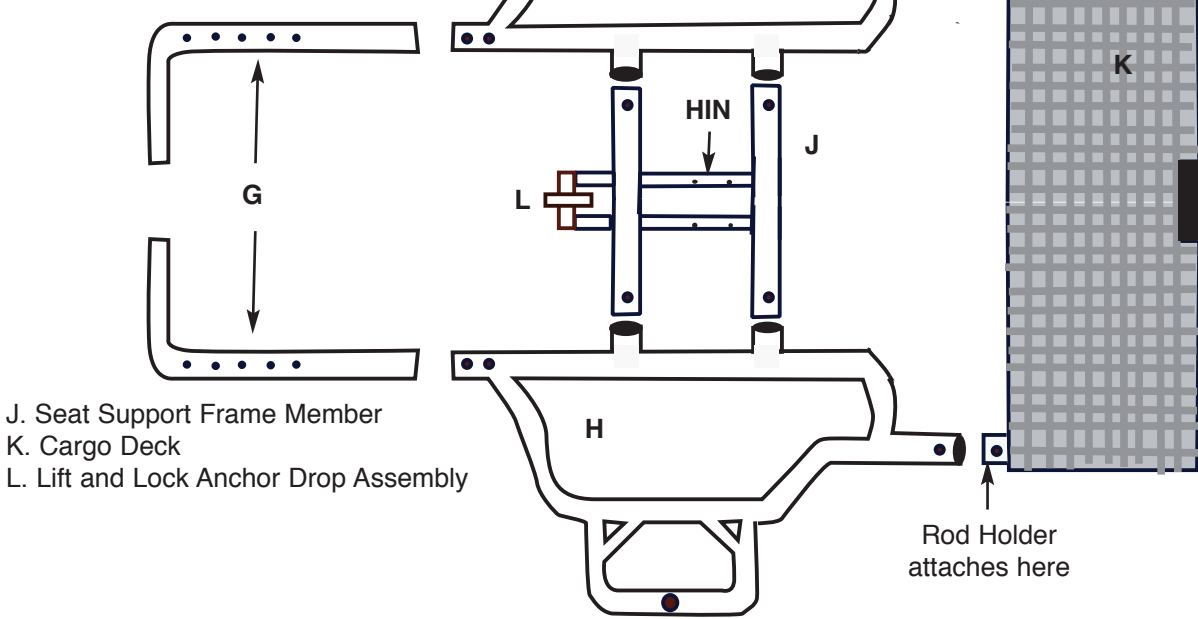
**Fig. 3  
Detail of Snap Pin  
Installation**

All frame parts attach with Snap Pins. Your frame assembles using (8) Short Snap Pins. Please follow instructions accordingly.

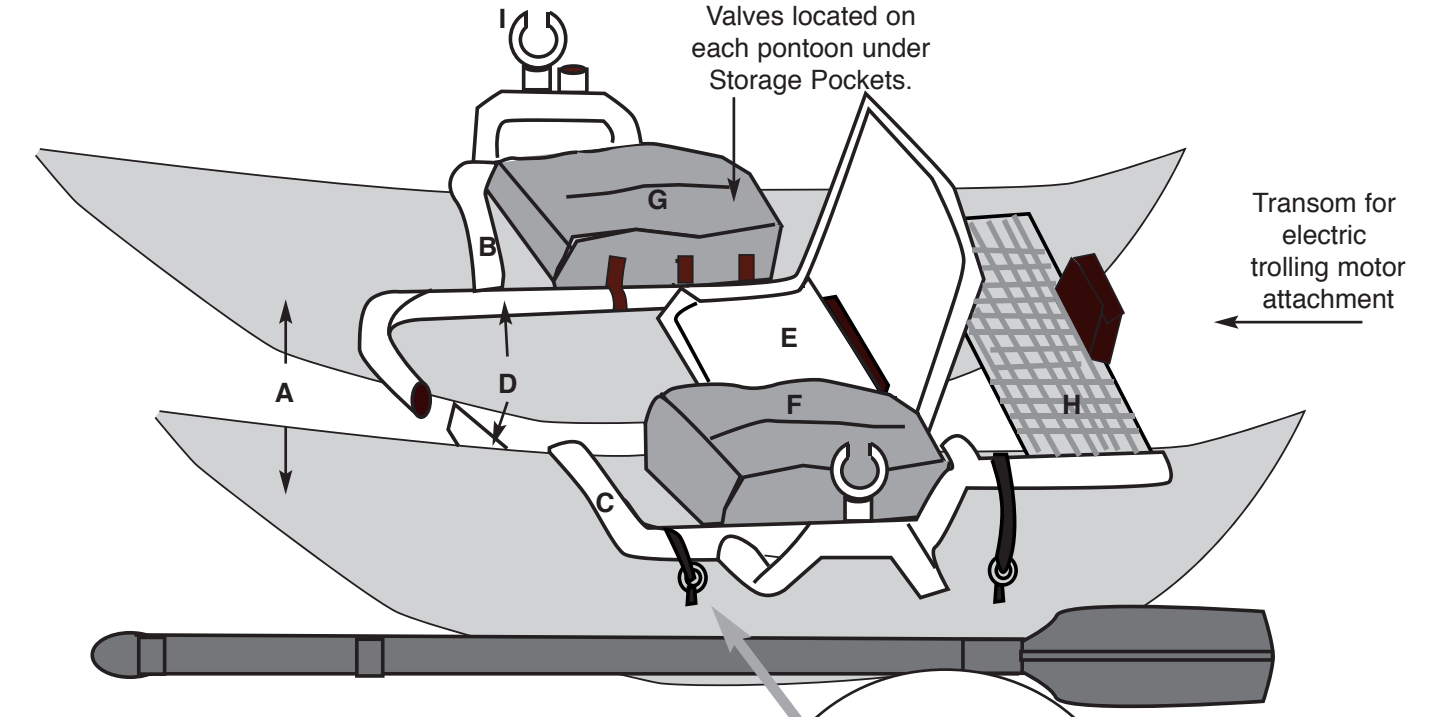


**Figure 4  
Frame Assembly**

- G. Foot Bars
- H. Left Frame Member
- I. Right Frame Member



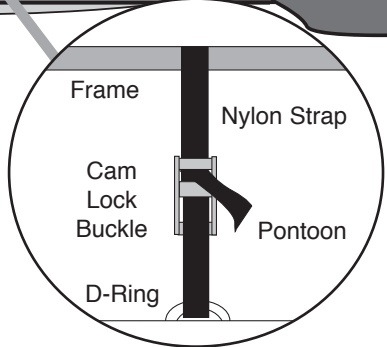
- J. Seat Support Frame Member
- K. Cargo Deck
- L. Lift and Lock Anchor Drop Assembly



**Figure 5  
Assembled XR 8**

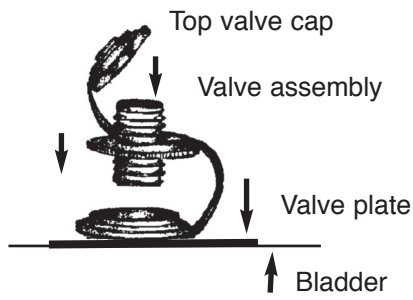
- A. Pontoons
- B. Right Frame Member
- C. Left Frame Member
- D. Foot Bars
- E. Padded Plastic Seat

- F & G Side Storage Pockets
- H. Cargo Deck
- I. Oar Lock

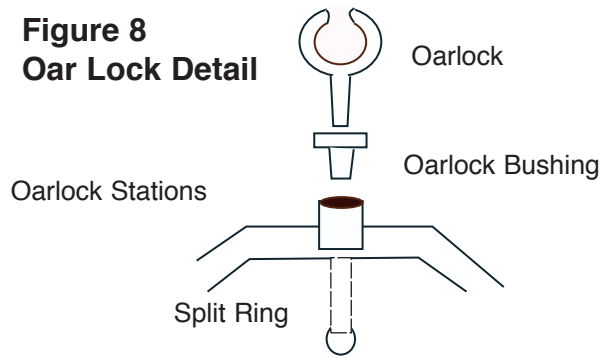


**Figure 6  
Detail of Nylon  
Strap & Cam  
Lock Buckle**

**Figure 7 Valve Insert detail**

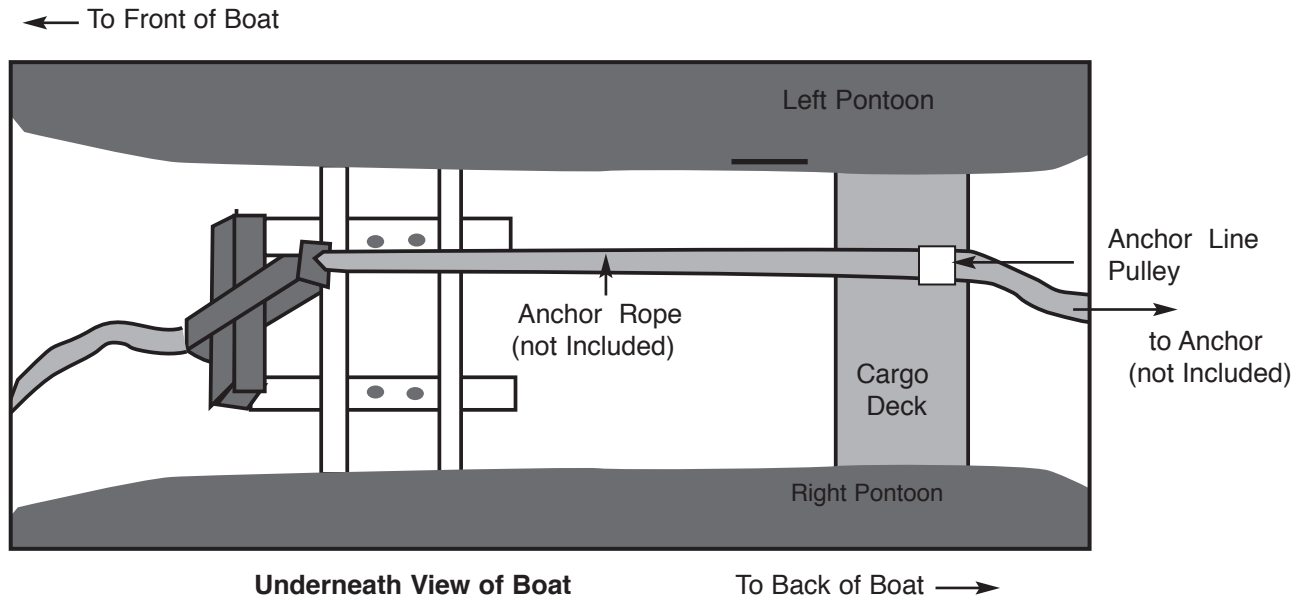


**Figure 8 Oar Lock Detail**



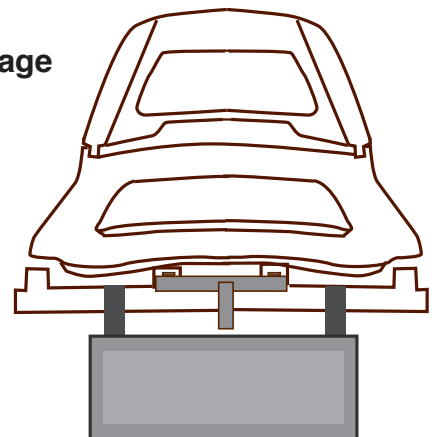
**Figure 9 Underneath View of Underseat Lift and Lock Anchor System**

Designed to be used while sitting in seat.

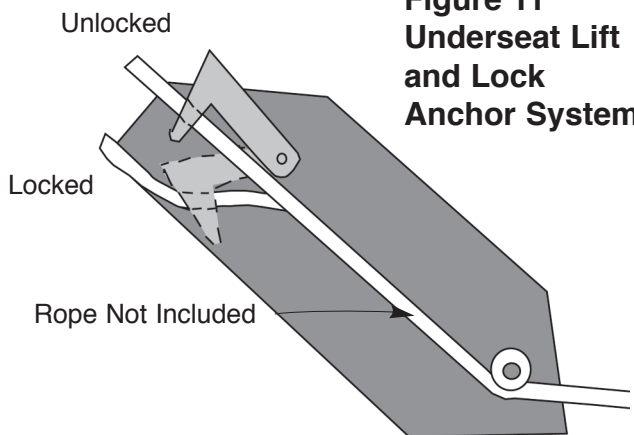


**Figure 10 Anchor Line Storage Bag Attachment**

Bag straps to front of Seat Support Frame Member for easy storage of excess anchor line.



**Figure 11 Underseat Lift and Lock Anchor System**



# ODC XR 8™

## OUTDOOR DISCOVERY CRAFT™

Your ODC Outdoor Discovery Craft™ is designed to give you many years of service.

Please follow inflation instructions and warnings carefully.

**IF YOU EVER HAVE ANY QUESTIONS OR PROBLEMS WITH YOUR ODC XR 8™ PLEASE DO NOT RETURN IT TO THE DEALER YOU BOUGHT IT FROM. PLEASE CONTACT THE CREEK COMPANY WE ARE OPEN M-F 9AM-5PM MOUNTAIN TIME. OR CONTACT US VIA E-MAIL AT INFO@CREEKCOMPANY.COM.**

**HIN (HULL IDENTIFICATION NUMBER) IS LOCATED ON SQUARE TUBING OF SEAT SUPPORT FRAME MEMBER AND ON RIGHT MAIN FRAME MEMBER (SEE FIGURE 4)**

## Warning:

Please read and follow carefully.

1. Always wear a US Coast Guard approved personal floatation device when in your ODC XR 8™.
2. Never float alone.
3. Always check your ODC XR 8™ air bladders, frame, oar components, and covers for possible damage before you use your craft.

## CARE AND MAINTENANCE:

1. If your pontoon bladder is losing air, please check that valve assembly and top valve cap are fully seated. Reseat valve assembly and repeat pontoon inflation instructions.
2. Do not store your ODC XR 8™ in direct sunlight.
3. If you are leaving your ODC XR 8™ out in the sun for any amount of time, be aware that the heat can increase the pressure inside the pontoons to a dangerous level. Let some of the air out of the pontoons if the craft will be out of the water in the sun for any length of time, or if it is stored in a vehicle, etc.
4. A gain in altitude will increase the pressure in the pontoons also. If you are taking your inflated ODC XR 8™ from a low elevation to a high elevation, be sure to let some of the air out of it.
5. For short term storage, we recommend you let some air out of your pontoons.
6. For long term storage, we recommend you make sure your ODC XR 8™ is completely dry, deflated and stored out of the sunlight in a cool dry area. Do not store your wet ODC XR 8™ in freezing temperatures as this may result in frame and other component damage.
7. Repairing bladder, use enclosed patch kit. Fully deflate bladder. Remove safety split-ring from zipper pull and open zipper in pontoon cover. Remove bladder from inner liner. Identify puncture. Clean and dry area around puncture. Apply glue to puncture area and patch using applicator straw. Press patch over area. Allow 24 hours to dry before inflation.
8. Note: Metal parts may rust and are not covered under warranty.
9. We recommend the use of electric trolling motors only on your ODC XR 8™.
10. Do not use the Cargo Deck as a Standing Platform. It is not designed for this and may break if used in this capacity.



Accessories are available for your ODC XR 8™. Ask for them where you bought your ODC XR 8™,

or visit the Creek Company Store at [www.CreekCompany.com](http://www.CreekCompany.com)

**The Creek Company Ltd., PO Box 773892, Steamboat Springs, CO 80477**

email: [info@creekcompany.com](mailto:info@creekcompany.com)

Specifications and other details subject to change without notice.

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